

What is claimed is:

1. A magnetoresistive head, comprising:

5 a spin-valve film as a magnetic sensor element for detecting magnetic signals while in contact with a magnetic recording medium, said spin-valve film having a structure in which an anti-ferromagnetic layer, a pinned layer in which the direction of magnetization is pinned in a predetermined direction by an exchange-coupling magnetic field at work between itself and said anti-ferromagnetic layer, a free layer in which the  
10 direction of magnetization changes in accordance with an external magnetic field, and a non-magnetic layer for magnetically isolating said pinned layer and said free layer are layered, wherein

said spin-valve film has a corrosion potential relative to a standard hydrogen electrode of +0.4. [V vs. SHE] or greater when immersed in a  
15 NaCl solution of a concentration of 0.1 mol/L.

2. A magnetoresistive head, comprising:

a spin-valve film as a magnetic sensor element for detecting magnetic signals while in contact with a magnetic recording medium, said  
20 spin-valve film having a structure in which an anti-ferromagnetic layer, a pinned layer in which the direction of magnetization is pinned in a predetermined direction by an exchange-coupling magnetic field at work between itself and said anti-ferromagnetic layer, a free layer in which the direction of magnetization changes in accordance with an external  
25 magnetic field, and a non-magnetic layer for magnetically isolating said pinned layer and said free layer are layered, wherein

in said spin-valve film, each of said anti-ferromagnetic layer, said pinned layer, said free layer and said non-magnetic layer has a corrosion potential relative to a standard hydrogen electrode of +0.4. [V vs. SHE] or  
30 greater when immersed in a NaCl solution of a concentration of 0.1 mol/L.

3. The magnetoresistive head according to Claim 1, wherein  
said non-magnetic layer comprises CuAu, and assuming the  
composition ratio of Cu: Au is  $(100 - a_1):a_1$  (where  $a_1$  represents atomic %),  
respectively, the composition range thereof is  $25 \leq a_1 < 100$ ,
- 5 said pinned layer and said free layer comprise one of NiFe and  
CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_1:c_1:d_1$  (where  
 $b_1$ ,  $c_1$  and  $d_1$  represent atomic %), respectively, the composition ranges  
thereof are  $0 \leq b_1 \leq 75$ ,  $15 \leq c_1 \leq 95$  and  $5 \leq d_1 \leq 40$  (where  $b_1 + c_1 + d_1 = 100$   
atomic %), and
- 10 said magnetoresistive head detects magnetic signals while in  
contact with a tape-formed magnetic recording medium.
4. The magnetoresistive head according to Claim 2, wherein  
said non-magnetic layer comprises CuAu, and assuming the  
15 composition ratio of Cu: Au is  $(100 - a_1):a_1$  (where  $a_1$  represents atomic %),  
respectively, the composition range thereof is  $25 \leq a_1 < 100$ ,
- said pinned layer and said free layer comprise one of NiFe and  
CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_1:c_1:d_1$  (where  
 $b_1$ ,  $c_1$  and  $d_1$  represent atomic %), respectively, the composition ranges  
20 thereof are  $0 \leq b_1 \leq 75$ ,  $15 \leq c_1 \leq 95$  and  $5 \leq d_1 \leq 40$  (where  $b_1 + c_1 + d_1 = 100$   
atomic %), and
- said magnetoresistive head detects magnetic signals while in  
contact with a tape-formed magnetic recording medium.
- 25 5. The magnetoresistive head according to Claim 1, wherein  
said non-magnetic layer comprises Au,  
said pinned layer and said free layer comprise one of NiFe and  
CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_2:c_2:d_2$  (where  
 $b_2$ ,  $c_2$  and  $d_2$  represent atomic %), respectively, the composition ranges  
30 thereof are  $0 \leq b_2 \leq 75$ ,  $15 \leq c_2 \leq 95$  and  $5 \leq d_2 \leq 40$  (where  $b_2 + c_2 + d_2 = 100$   
atomic %), and

said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

6. The magnetoresistive head according to Claim 2, wherein

5 said non-magnetic layer comprises Au,

said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_2:c_2:d_2$  (where  $b_2$ ,  $c_2$  and  $d_2$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_2 \leq 75$ ,  $15 \leq c_2 \leq 95$  and  $5 \leq d_2 \leq 40$  (where  $b_2 + c_2 + d_2 = 100$  atomic %), and

10 said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

7. The magnetoresistive head according to Claim 1, wherein

15 said non-magnetic layer comprises CuPd, and assuming the composition ratio of Cu:Pd is  $(100 - a_3):a_3$  (where  $a_3$  represents atomic %), respectively, the composition range thereof is  $5 \leq a_3 \leq 25$ ,

said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_3:c_3:d_3$  (where  $b_3$ ,  $c_3$  and  $d_3$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_3 \leq 75$ ,  $15 \leq c_3 \leq 95$  and  $5 \leq d_3 \leq 40$  (where  $b_3 + c_3 + d_3 = 100$  atomic %), and

20 said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

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8. The magnetoresistive head according to Claim 2, wherein

said non-magnetic layer comprises CuPd, and assuming the composition ratio of Cu:Pd is  $(100 - a_3):a_3$  (where  $a_3$  represents atomic %), respectively, the composition range thereof is  $5 \leq a_3 \leq 25$ ,

30 said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_3:c_3:d_3$  (where

$b_3$ ,  $c_3$  and  $d_3$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_3 \leq 75$ ,  $15 \leq c_3 \leq 95$  and  $5 \leq d_3 \leq 40$  (where  $b_3 + c_3 + d_3 = 100$  atomic %), and

5        said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

9.        The magnetoresistive head according to Claim 1, wherein

      said non-magnetic layer comprises CuPt, and assuming the composition ratio of Cu:Pt is  $(100 - a_4):a_4$  (where  $a_4$  represents atomic %),  
10        respectively, the composition range thereof is  $5 \leq a_4 \leq 20$ ,

      said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_4:c_4:d_4$  (where  $b_4$ ,  $c_4$  and  $d_4$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_4 \leq 75$ ,  $15 \leq c_4 \leq 95$  and  $5 \leq d_4 \leq 40$  (where  $b_4 + c_4 + d_4 = 100$  atomic %), and  
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      said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

10.       The magnetoresistive head according to Claim 2, wherein

20        said non-magnetic layer comprises CuPt, and assuming the composition ratio of Cu:Pt is  $(100 - a_4):a_4$  (where  $a_4$  represents atomic %), respectively, the composition range thereof is  $5 \leq a_4 \leq 20$ ,

      said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_4:c_4:d_4$  (where  
25         $b_4$ ,  $c_4$  and  $d_4$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_4 \leq 75$ ,  $15 \leq c_4 \leq 95$  and  $5 \leq d_4 \leq 40$  (where  $b_4 + c_4 + d_4 = 100$  atomic %), and

      said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

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11.       The magnetoresistive head according to Claim 1, wherein

said non-magnetic layer comprises CuRu, and assuming the composition ratio of Cu:Ru is  $(100 - a_5):a_5$  (where  $a_5$  represents atomic %), respectively, the composition range thereof is  $3 \leq a_5 \leq 15$ ,

said pinned layer and said free layer comprise one of NiFe and  
5 CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_5:c_5:d_5$  (where  $b_5$ ,  $c_5$  and  $d_5$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_5 \leq 75$ ,  $15 \leq c_5 \leq 95$  and  $5 \leq d_5 \leq 40$  (where  $b_5 + c_5 + d_5 = 100$  atomic %), and

said magnetoresistive head detects magnetic signals while in  
10 contact with a tape-formed magnetic recording medium.

12. The magnetoresistive head according to Claim 2, wherein

said non-magnetic layer comprises CuRu, and assuming the composition ratio of Cu:Ru is  $(100 - a_5):a_5$  (where  $a_5$  represents atomic %),  
15 respectively, the composition range thereof is  $3 \leq a_5 \leq 15$ ,

said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_5:c_5:d_5$  (where  $b_5$ ,  $c_5$  and  $d_5$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_5 \leq 75$ ,  $15 \leq c_5 \leq 95$  and  $5 \leq d_5 \leq 40$  (where  $b_5 + c_5 + d_5 = 100$   
20 atomic %), and

said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

13. The magnetoresistive head according to Claim 1, wherein

said non-magnetic layer comprises CuNi, and assuming the composition ratio of Cu:Ni is  $(100 - a_6):a_6$  (where  $a_6$  represents atomic %),  
25 respectively, the composition range thereof is  $25 \leq a_6 \leq 50$ ,

said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_6:c_6:d_6$  (where  $b_6$ ,  $c_6$  and  $d_6$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_6 \leq 75$ ,  $15 \leq c_6 \leq 95$  and  $5 \leq d_6 \leq 40$  (where  $b_6 + c_6 + d_6 = 100$   
30 atomic %), and

atomic %), and

said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

5 14. The magnetoresistive head according to Claim 2, wherein

said non-magnetic layer comprises CuNi, and assuming the composition ratio of Cu:Ni is  $(100 - a_6):a_6$  (where  $a_6$  represents atomic %), respectively, the composition range thereof is  $25 \leq a_6 \leq 50$ ,

10 said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_6:c_6:d_6$  (where  $b_6$ ,  $c_6$  and  $d_6$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_6 \leq 75$ ,  $15 \leq c_6 \leq 95$  and  $5 \leq d_6 \leq 40$  (where  $b_6 + c_6 + d_6 = 100$  atomic %), and

15 said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

15. The magnetoresistive head according to Claim 1, wherein

20 said non-magnetic layer comprises CuRh, and assuming the composition ratio of Cu:Rh is  $(100 - a_7):a_7$  (where  $a_7$  represents atomic %), respectively, the composition range thereof is  $7 \leq a_7 \leq 20$ ,

25 said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_7:c_7:d_7$  (where  $b_7$ ,  $c_7$  and  $d_7$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_7 \leq 75$ ,  $15 \leq c_7 \leq 95$  and  $5 \leq d_7 \leq 40$  (where  $b_7 + c_7 + d_7 = 100$  atomic %), and

said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

16. The magnetoresistive head according to Claim 2, wherein

30 said non-magnetic layer comprises CuRh, and assuming the composition ratio of Cu:Rh is  $(100 - a_7):a_7$  (where  $a_7$  represents atomic %),

respectively, the composition range thereof is  $7 \leq a_7 \leq 20$ ,

said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_7:c_7:d_7$  (where  $b_7$ ,  $c_7$  and  $d_7$  represent atomic %), respectively, the composition ranges thereof are  $0 \leq b_7 \leq 75$ ,  $15 \leq c_7 \leq 95$  and  $5 \leq d_7 \leq 40$  (where  $b_7 + c_7 + d_7 = 100$  atomic %), and

said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

17. The magnetoresistive head according to Claim 1, wherein said non-magnetic layer comprises one of Au, CuAu, CuPd, CuPt, CuNi, CuRu and CuRh,

said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_8:c_8:d_8$  (where  $b_8$ ,  $c_8$  and  $d_8$  represent atomic %), respectively, the composition ranges thereof are one of  $0 \leq b_8 \leq 35$ ,  $60 \leq c_8 \leq 95$  and  $5 \leq d_8 \leq 40$ , and  $20 \leq b_8 \leq 75$ ,  $15 \leq c_8 \leq 40$  and  $5 \leq d_8 \leq 40$  (where  $b_8 + c_8 + d_8 = 100$  atomic %), and

said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

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18. The magnetoresistive head according to Claim 2, wherein said non-magnetic layer comprises one of Au, CuAu, CuPd, CuPt, CuNi, CuRu and CuRh,

said pinned layer and said free layer comprise one of NiFe and CoNiFe, and assuming the composition ratio of Co:Ni:Fe is  $b_8:c_8:d_8$  (where  $b_8$ ,  $c_8$  and  $d_8$  represent atomic %), respectively, the composition ranges thereof are one of  $0 \leq b_8 \leq 35$ ,  $60 \leq c_8 \leq 95$  and  $5 \leq d_8 \leq 40$ , and  $20 \leq b_8 \leq 75$ ,  $15 \leq c_8 \leq 40$  and  $5 \leq d_8 \leq 40$  (where  $b_8 + c_8 + d_8 = 100$  atomic %), and

said magnetoresistive head detects magnetic signals while in contact with a tape-formed magnetic recording medium.

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19. The magnetoresistive head according to Claim 1, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said magnetic recording medium by a helical scan method.

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20. The magnetoresistive head according to Claim 2, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said magnetic recording medium by a helical scan method.

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21. The magnetoresistive head according to Claim 3, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

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22. The magnetoresistive head according to Claim 4, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

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23. The magnetoresistive head according to Claim 5, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

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24. The magnetoresistive head according to Claim 6, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

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25. The magnetoresistive head according to Claim 7, wherein said



magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

5    26.    The magnetoresistive head according to Claim 8, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

10    27.    The magnetoresistive head according to Claim 9, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

15    28.    The magnetoresistive head according to Claim 10, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

20    29.    The magnetoresistive head according to Claim 11, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

25    30.    The magnetoresistive head according to Claim 12, wherein said magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

30    31.    The magnetoresistive head according to Claim 13, wherein said magnetic sensor element is mounted on a rotary drum and detects

magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

32. The magnetoresistive head according to Claim 14, wherein said  
5 magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

33. The magnetoresistive head according to Claim 15, wherein said  
10 magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

34. The magnetoresistive head according to Claim 16, wherein said  
15 magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

35. The magnetoresistive head according to Claim 17, wherein said  
20 magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.

36. The magnetoresistive head according to Claim 18, wherein said  
25 magnetic sensor element is mounted on a rotary drum and detects magnetic signals while contacting said tape-formed magnetic recording medium by a helical scan method.